

STAKING TOOL KITS

Designers' Choice



FOR MANUAL USE AND ADAPTABLE TO ANY ARBOR PRESS – KICKPRESS – DRILL PRESS
 STAKES – EYELETS – RIVETS – TERMINALS • 1001 USES IN THE LABORATORY OR FACTORY
 PRODUCE PROFESSIONAL RESULTS • UNIFORMITY ASSURED • QUICK • SIMPLE • LOW COST

"BASIC" STAKING KIT

For Single End Terminals, Eyelets or Rivets

The unskilled Operator can produce Professional looking assemblies quickly and with little effort.

Stake any Diameter from 1/16" to 1/8".

SINGLE END EYELETS RIVETS

Easily stake the following Terminals, Eyelets and Rivets.

"BASIC" KIT consists of: ONE EACH—
 TOOL HOLDER NO 1719 (Will hold any 1/4" dia. Tools) complete with 2 Washers and Wing Nut.

TOOLS: 1 each - 1714, 1715, 1716, 1717.
 Instructions included.

In Drill Press with Power off

Specify Cat. No. 1721 Kit complete.

"MASTER" STAKING KIT

For Single End, Double End (Feed-Thru) and Fork Terminals Extruded Lugs, Eyelets, Rivets, Etc.

Use in Vise

A New Kit includes all Basic Tooling incorporated in the No. 1721 KIT PLUS additional Tools to do most staking operations required in Laboratory and Factory.

Stake Diameters from 1/16" to 3/16"

Easily stake the following Terminals, Eyelets and Rivets.

SINGLE END DOUBLE FEED THRU MILLED FORK TYPE BUSHINGS RIVETS

EYELETS

TOOL HOLDER NO. 1719 (Will hold any 1/4" dia. Tools) complete with 2 Washers and Wing Nut.

TOOLS: 1 each - 1304, 1305, 1306, 1307, 1315, 1316, 1321, 1324, 1325, 1326, 1714, 1715, 1716, 1717, 1719, 1722, 1726.

Instructions included.

Specify Cat. No. 1713 Kit complete.

INDIVIDUAL TOOLS AS SUPPLIED IN "BASIC" & "MASTER" KITS

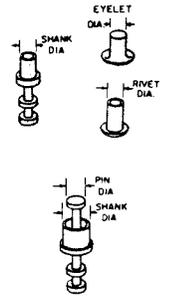
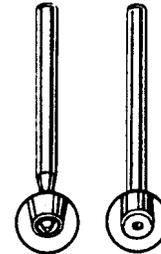
1/4" Diameter Tools TOP SETTING TOOLS (Swager)
 For Single End Terminals, Eyelets or Rivets

Cat. No.	For Shank Dia's
1714	.062 to .098
1715	.110 to .125

For Double End (Feed-Thru)

Hole in tool fits over Pin head and securely stakes the rivet part of terminal.

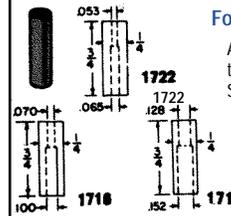
Cat No.	For Pin on Rivet end
1304	.051 Hole Dia.
1305	.063 Hole Dia.
1306	.073 Hole Dia.
1307	.086 Hole Dia.
1324	.098 Hole Dia.



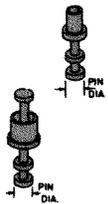
BOTTOM ANVILS

For Single End or Double End Terminals

Anvils have different size holes in each end therefore will accept 2 sizes of Pins of either Single or Double end Turret type Terminals.

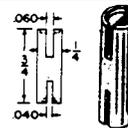


Cat. No.	Hole one end	Hole other end
1722	.053	.065
1716	.070	.100
1717	.128	.152

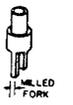


ANVIL FOR FORK TYPE TERMINALS

Accepts Diameter of 3/32 to 5/32 at one end and diameter of 3/16 other end. .040 slot one end and .060 slot at other end.

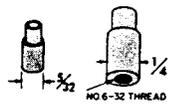
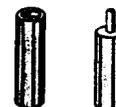


CAT. NO. 1726



ANVIL FOR STANDOFF BUSHINGS

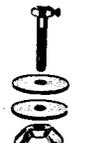
Cat. No.
 1326 Holds Bushing with 5/32" O.D.
 1325 For Bushing with 6-32 Thread
 1309 For Bushing with 4-40 Thread



TOOL HOLDERS
 For 1/4" Diameter Anvils

For use in vise, Arbor, Kickpress, Punch Press, Drill Press etc. Consists of Holder, 2 washers and wing nut plus instructions.

CAT.NO. 1719



"IMPACT" STAKING KIT

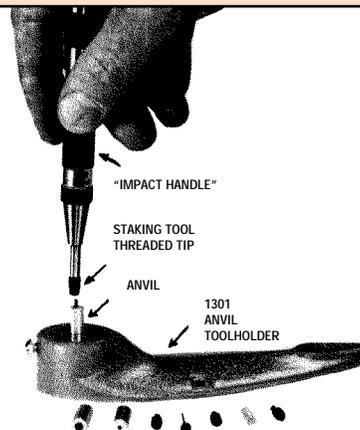
FOR TERMINALS - EYELETS - RIVETS

- ONE HAND OPERATION
- PRESS DOWN AND IT STAKES
- ADJUSTABLE FROM LIGHT TO HEAVY BLOW
- STAKES ALL SHANK DIAMETERS UP TO 3/32"

"IMPACT" KIT consists of: ONE EACH—
 TOOL HOLDER NO. 1301 Anvil tool Holder.
 "IMPACT" HANDLE No. 1302

TOOLS: 1 each - 1310, 1311, 1312, 1313, 1315, 1316, 1321, 1716, 1717, 1722, 1726.
 Instructions included.

Specify Cat. No. 1707 Kit complete.



EASILY STAKE THE FOLLOWING TERMINALS, EYELETS AND RIVETS.

TOP SETTING TOOLS (Swager)

Top Setting Tools For Impact Staker

Cat. No.	For Shank Dia's
1312	.040 to .072
1313	.078 to .093

For Double-end Terminals (Feed-Thru)
 Hole in tool fits over Pin head and firmly stakes the rivet part of terminal.

Cat. No.	Hole Dia.
1310	.053
1311	.062